

# Business Needs and Functional Requirements

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## WP1 objectives

- Analysis of user and system requirements, including features, functions and characteristics of the integration.
- State of the art assessment in the technologies to be used in Logistar
- To assess the horizontal and vertical collaboration opportunities within the stakeholder companies using simulation tools
- To monitor the applicable regulations and policies in transport and logistics.



## User needs and functional requirements

<u>FMCG</u>	<u>Chemicals</u>	<u>LSP</u>	<u>Other</u>
Nestle	Huntsman	Ahlers	Zailog
Pladis	Celanese	Codognotto	Chep
Kelloggs	Vynova	NFT	Toyota
Mars	Du Pont	Turners of Soham	
Kimberly Clark	Corbion	CLdN Cargo	
Asda	BP Chemicals		
Procter & Gamble			
Tesco			

22 companies interviewed



## Supply chain networks

- DC's & factories
- Vehicles articulated and tankers
- Products in cases, bags, drums pallets, bulk
- Use of own vehicles & LSP's
- Stand trailers
- Use of rail
- Seasonality can be dependent on external factors
- Co-loading of vehicles
- Backloading and vehicle fill



## Transport usage

	FMCG	Chemicals	LSP	Other
	Nestle		Codognotto	
Owned vehicles	Pladis		Turners of Soham	
Owned venicles	Asda		CLdN Cargo	
	Tesco		NFT	
	Nestle		Codognotto	
Contracted carriers - dedicated fleet	Pladis			
	Asda		1///	
	Tesco		1//	
	Nestle	Huntsman	Codognotto	Chep
	Pladis	Celanese	Ahlers	Toyota
	Asda	Vynova	Turners of Soham	
Contracted carriers - non dedicated	Tesco	Du Pont		
fleet, single company & shared user	Kelloggs	Corbion		
	Mars	BP Chemicals		
	Kimberly Clark			
	Procter & Gamble			
	Nestle			Chep
Ad hoc carriers				



## Systems for managing transport

- Many different planning systems used
- Orders received by EDI, email, phone, fax
- Some VMI orders
- ERP system typically SAP
- Orders checked
- Customer and supplier/factory orders
- Some orders are collected by customer
- Typically no VRP (LSP's often used)
- Some delivery execution systems
- Separate weight and load compliance systems



## Transport planning

- Load building mostly manual
- Orders communicated to LSP's
- Based on next day orders
- Majority of loads are FTL
- Majority of FMCG orders are FTL
- Delivery (drop) times known
- Aim is to always optimise own fleet
- Routes fixed for DC pick efficiencies

#### KPI's measured



- OTIF
- (Genuinely) empty running
- Vehicle capacity utilisation
- Haulier arrival to time, load to time, failure to arrive,
   POD confirmation
- Driver productivity
- Turnaround time at customers
- Waiting time
- Litres per 100km
- Cost per case/pallet/tonne
- Vehicle asset utilisation
- Kilometres per litre



## LOGISTAR requirements - General

- LOGISTAR will compliment (run in parallel with) existing TMS systems
- Comparison of separate company operations compared with collaboration – to identify savings made, intelligent reporting
- Routing should ensure loads are single company where possible & backhaul preferred over co-loading/consolidation
- Overarching principle is that the total of all loads should be cost minimised
- Stakeholders must establish a cross charging mechanism of collaborative partners
- Depending on contract pricing, LTL orders should be combined into FTL for offer to hauliers
- Knowledge of stand trailer locations to help deal with imbalances between locations



## LOGISTAR requirements - Predictions

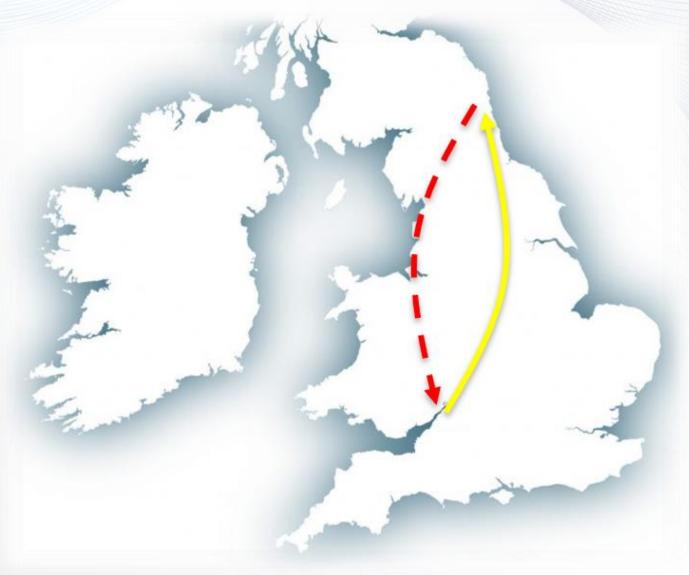
- Historic data in LOGISTAR system to aid predictions
- At a predefined time (say 14:00 for FMCG) all current orders will be sent to LOGISTAR
- Route matrix of road times and distances between all these order locations (& potential RFT locations), by time of day & day of week taking into account risks, events, weather/road conditions
- Real time route updates to planning re-optimisation module when required
- Rail waiting & travel times for synchromodal operation
- Dashboard display of predicted risks/events to aid manual planners



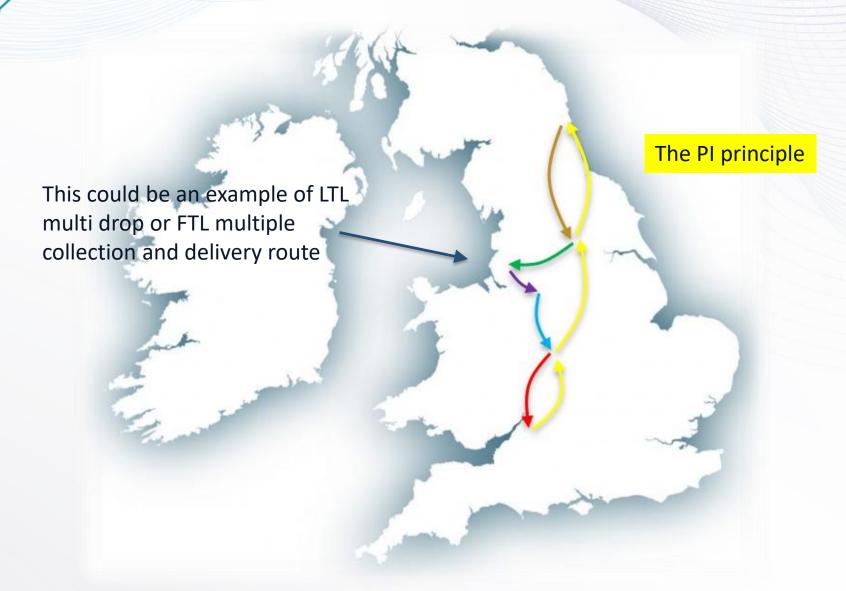
#### LOGISTAR requirements – Transport planning

- Routes to be produced, using the time and distance matrices supplied by the prediction module, taking into account any intermodal options available
- Separate and combined company routes for cost comparison
- Optimise vehicle fill & backloading taking into account timing & offset distances to collect/deliver backhaul
- Vehicle routes should not have to start and end at the same location.
- Co-loading should be considered taking into account cost and timing
- Ability to have multiple collections and deliveries in the same route
- Sequencing of multi drop routes should consider backhaul opportunities
- Parameters should be flexible to reflect manual load planners
- Collaborative routes reported back to each company planning dashboard for acceptance/rejection

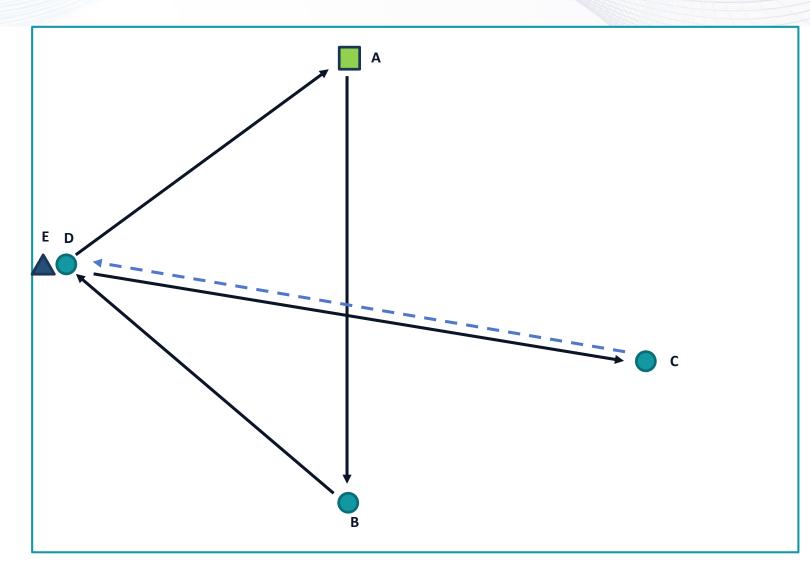






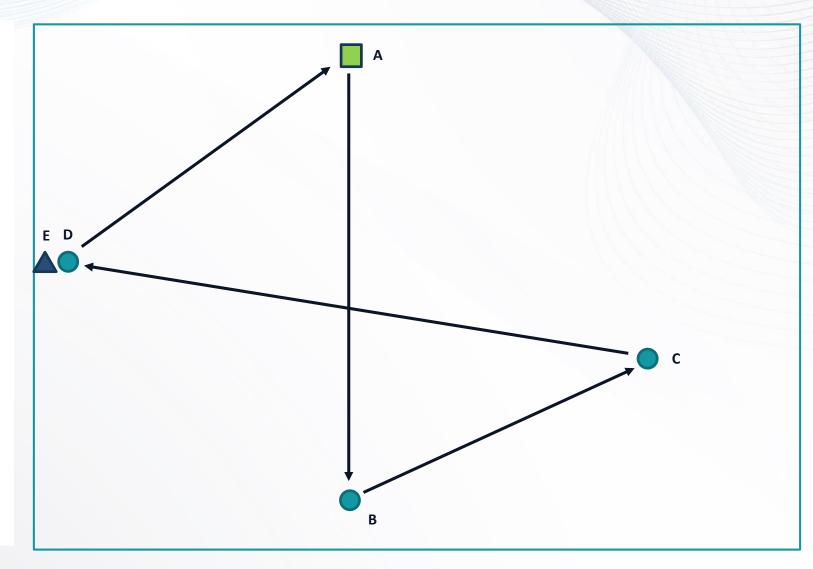




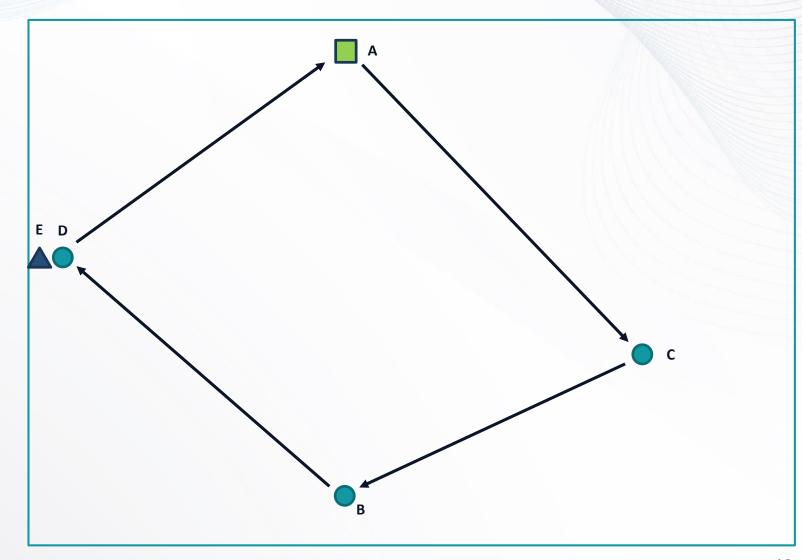


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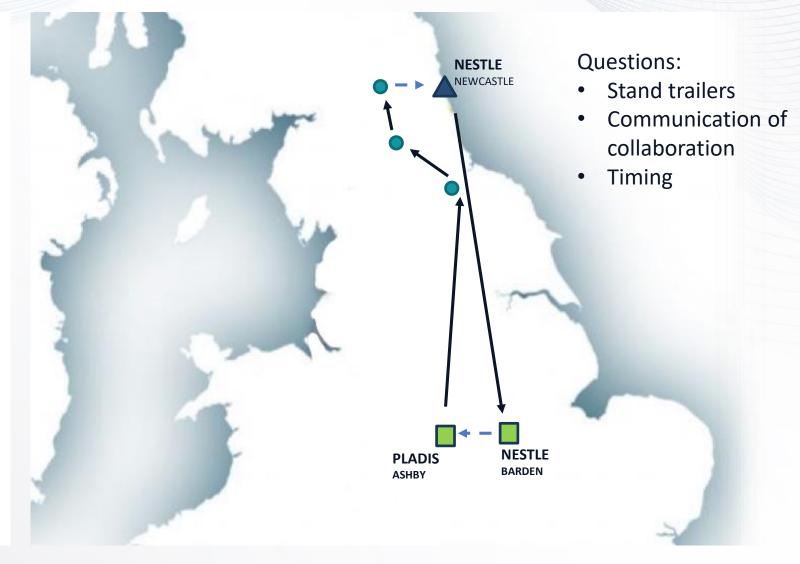






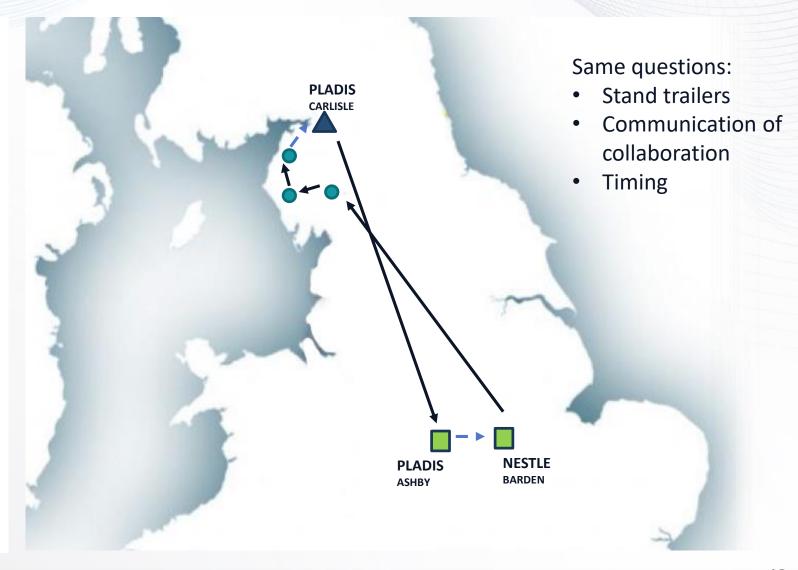


## Transport planning – backhauling example



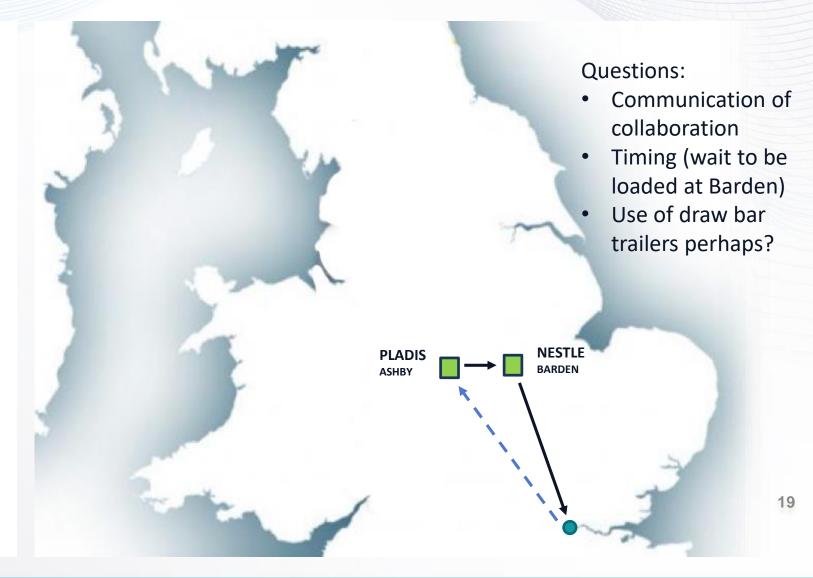


## Transport planning – backhauling example





#### Transport planning – co-loading example





#### LOGISTAR requirements - Planning re-optimisation

- Event detection from IoT devices
- Updated route times received from prediction module
- Possible rescheduling of trucks/routes if:
  - Delay need to consider
    - Knock on impact for subsequent delivery/collection/next route
    - Delayed delivery in a collaborative load
  - Breakdown
    - Offload all deliveries to another vehicle/nearby carrier
    - Knock on effect of subsequent delivery/ collection/next route
    - Cost effective option to be considered
  - Inter modal options to be considered (synchromodality)
- Dashboard display of info. re-scheduling needs to be triggered by company planners



## Business Needs and Functional Requirements



Thank You Questions?